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WINDOW FITTING GUIDELINES

The extruded rubber section has 3 recesses. One for the window, one for the panel and the third for a filler strip, which is used to lock the rubber seal against the window and the panel to ensure a good weatherproof fit. It is necessary to have the correct size of seal and this can be determined from the window and panel thickness.

To remove the old window

Locate the ends of the filler strip and hook them out. Then remove the strip all of the way around. Push the window firmly on the middle and it should come out of the rubber quite easily. Be careful not to break the window, as you may need it for a template for a new one. Remove the rubber seal from the panel and clean the area where the seal has been.

Fitting the new seal

Fit the rubber seal around the aperture pushing it well into the corners to determine the length required. Cut the rubber approx. 25mm over length with good square joints to make a really tight butt joint. Remove the seal and apply a small bead of silicone sealant into the panel groove and then refit the rubber around the aperture, ensuring that the butt joint is at the top.

With the rubber in place apply a small bead of silicone into the window groove. Push the window into the rubber seal at the bottom. Using the glazing tool work the lip of the rubber over the edge of the window.

To fit the filler strip, feed it through the eye of the glazing tool and then work it into the channel in the rubber seal. Use plenty of lubricant to ease fitment. Start with the joint at the bottom (opposite that of the rubber section). Be careful not to stretch the filler strip as you go, otherwise it will shrink back at a later date. Cut the end with a few millimetres of overlap and push it into the groove so that it butts the other end with a tight joint.

If you require any further assistance please do not hesitate to contact us on the above number.